

26.09.2008

GENERAL SPECIFICATION

MODULE NO. : DEM 16102 TGH

| VERSION NO. | CHANGE DESCRIPTION | DATE |
|-------------|--------------------|------------|
| 0 | ORIGINAL VERSION | 12.03.2007 |
| 1.1.0 | CHANGE IC | 27.12.2007 |
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DATE: 26.09.2008

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1. FUNCTIONS & FEATURES

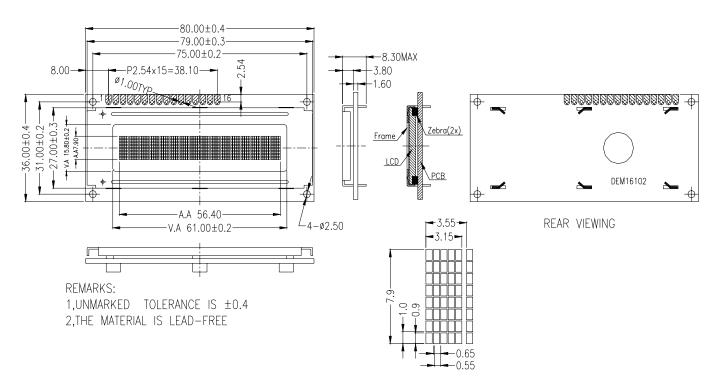
| | MODULE | LCD TYPE | |
|---|-----------------------|--|--------------------------|
| | DEM 16102 TGH | TN Reflective Positive Mode | |
| • | Viewing Direction | : 6 O'clock | |
| • | Driving Scheme | : 1/16 Duty Cycle, 1/5 E | Bias |
| • | Power Supply Voltage | : +5.0V (typ.) | |
| • | $V_{LCD}(V_{DD}-V0)$ | : 4.5V(opt) | |
| • | Display contents | :16 x 1Characters (5 x 8 | dots Format: 204 Kinds) |
| • | Operating Temperature | : - 20° C to + 70° C | |
| • | Storage Temperature | : - 25° C to + 75° C | |
| • | Internal Memory | : CGROM (10,080 bits) | |
| | | : CGRAM (64 x 8 bits) | |
| | | : DDRAM (80 x 8 bits for | or Digits) |
| • | CGROM | : CGROM of the ST7 | 066U-0A |
| • | Interface | : Easy Interface with a | 4-bit or 8-bit MPU |

2. MECHANICAL SPECIFICATIONS

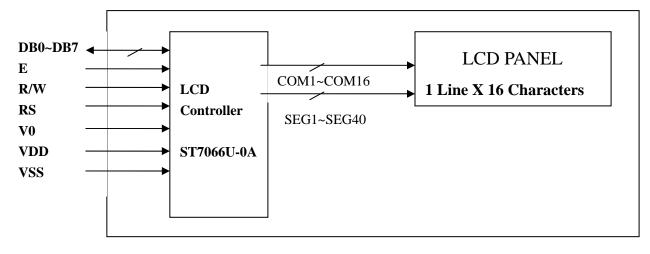
- Module Size : 80.00 x 36.00 x 8.30 mm
- Dot Size : 0.55 x 0.90 mm
- Dot Gap

: 0.55 x 0.90 mm : 0.10 mm

3. EXTERNAL DIMENSIONS



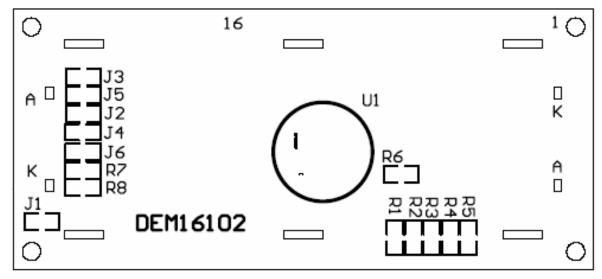
4. BLOCK DIAGRAM



5. PIN ASSIGNMENT

| Pin No. | Symbol | Function |
|---------|-----------------|---|
| 1 | V _{SS} | Ground |
| 2 | V _{DD} | Supply terminal of module +5V |
| 3 | V ₀ | Power Supply for Liquid Crystal Drive |
| 4 | RS | Select Display Data ("1") or Instructions ("0") |
| 5 | R/W | Read or Write Select Signal |
| 6 | E | Read/Write Enable Signal |
| 7 | DB0 | |
| 8 | DB1 | |
| 9 | DB2 | |
| 10 | DB3 | — Display Data Signal |
| 11 | DB4 | Display Data Signal |
| 12 | DB5 | |
| 13 | DB6 | |
| 14 | DB7 | |
| 15 | LED-(K) | -No Used |
| 16 | LED+(A) | |

6. PCB DRAWING AND DESCRIPTION



Note: The part no. DEM16102 is printed on the PCB..

6.1 DESCRIPTION:

6-1-1. The metal-bezel should be on ground when the J1 is Solder-Bridge

Note: In application module, J1=0 Ω

7. DISPLAY DATA RAM (DDRAM)

| FIRT LINE | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | ← | Display Position |
|-----------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|---|------------------|
| | 00 | 01 | 02 | 03 | 04 | 05 | 06 | 07 | 40 | 41 | 42 | 43 | 44 | 45 | 46 | 47 | ← | DDRAM Address |

8. MAXIMUM ABSOLUTE POWER RATINGS (Ta=-25°C)

| Item | Symbol | Standard value | Unit |
|--------------------------|------------------|--|------|
| Power supply voltage (1) | V_{DD} | -0.3~+7.0 | V |
| Power supply voltage (2) | V _{LCD} | V _{DD} -13.5~V _{DD} +0.3 | V |
| Input voltage | V _{IN} | -0.3~V _{DD} +0.3 | V |
| Operating temperature | Topr | -20~+70 | °C |
| Storage temperature | Tstg | -25~+75 | °C |

*Voltage greater than above may damage to the Circuit.

VDD > V1 > V2 > V3 > V4 > V5

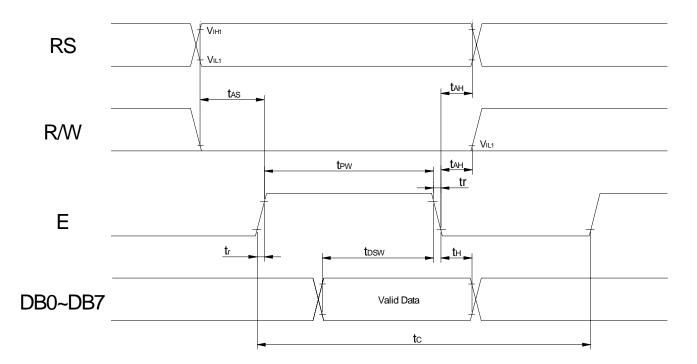
9. ELECTRICAL CHARACTERISTICS

9-1 DC Characteristics(V_{DD}=4.5V~5.5V)

| Item | Symbol | | tandard Val | ue | Test | Unit | |
|---------------------|-----------------|-----|-------------|------|--------------------|------|--|
| nem | Symbol | MIN | TYP | MAX | Condition | Omt | |
| Operating Voltage | V _{DD} | 4.5 | 5 | 5.5 | | V | |
| Supply Current | I _{DD} | | 0.35 | 0.6 | VDD=5V,fosc=270kHz | mA | |
| LCD Driving Voltage | VLCD | 3.0 | 4.5 | 13.0 | VDD-V0 | V | |

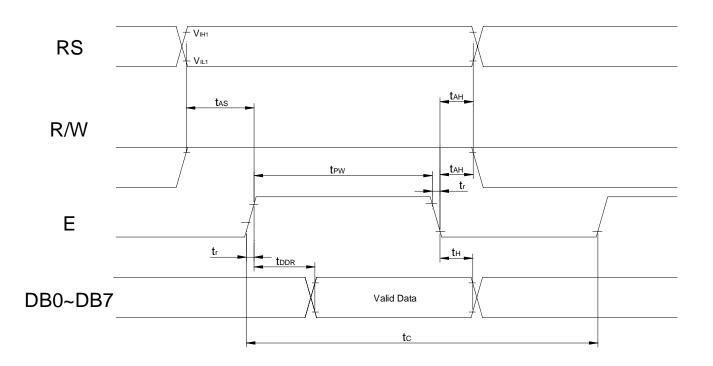
9-2 AC Characteristics(V_{DD}=4.5V~5.5V)9-2-1 Write mode (writing data from MPU to module)

| Characteristic | Symbol | Min | Туре | Max | Unit | Test PIN |
|--------------------------|------------------|------|------|-----|------|----------|
| E Cycle Time | t _C | 1200 | | | ns | Е |
| E Rise Time | t _R | | | 25 | ns | Е |
| E Fall Time | t _F | | | 25 | ns | Е |
| E Pulse width (High,Low) | t _W | 140 | | | ns | Е |
| R/W and RS Set-up Time | t _{SU1} | 0 | | | ns | R/W,RS |
| R/W and RS Hold Time | t _{H1} | 10 | | | ns | R/W,RS |
| Data Set-up Time | t _{SU2} | 40 | | | ns | DB0~DB7 |
| Data Hold Time | t _{H2} | 10 | | | ns | DB0~DB7 |



9-2-2 Read mode (reading data from module to MPU)

| Characteristic | Symbol | Min | Туре | Max | Unit | Test PIN |
|---------------------------|------------------|------|------|-----|------|----------|
| E Cycle Time | t _C | 1200 | | | ns | Е |
| E Rise Time | t _R | | | 25 | ns | Е |
| E Fall Time | t _F | | | 25 | ns | Е |
| E Pulse width (High, Low) | t _W | 140 | | | ns | Е |
| R/W and RS Set-up Time | t _{SU} | 0 | | | ns | R/W,RS |
| R/W and RS Hold Time | t _H | 10 | | | ns | R/W,RS |
| 0Data Output Delay Time | t _D | | | 120 | ns | DB0~DB7 |
| Data Hold Time | t _{DH2} | 10 | | | ns | DB0~DB7 |



10. CONTROL AND DISPLAY COMMAND

| Command | RS | R/W | DB7 | DB6 | DB5 | DB4 | DB3 | DB2 | DB1 | DB0 | Executi on time (fosc=2 70KHz) | Remark |
|-------------------------------|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|---|---|
| Clear Display | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1.52ms | Write"20H" to DDRAM. And set DDRAM address to "00H" from AC |
| Return home | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | x | 1.52ms | Set DDRAM address to "00H" from AC and return cursor to its original position if shifted. The contents of DDRAM are not changed. |
| Entry mode Set | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | I/D | S | 37us | Sets cursor move direction and specifies display shift. These operations are performed during data write and read. |
| Display on/off control | 0 | 0 | 0 | 0 | 0 | 0 | 1 | D | С | в | 37us | D=1: entire display on C=1: cursor on B=1: cursor position on |
| Cursor or Display Shift | 0 | 0 | 0 | 0 | 0 | 1 | S/C | R/L | x | x | 37us | Set cursor moving and display shift control bit, and the direction, without changing DDRAM data. |
| function Set | 0 | 0 | 0 | 0 | 1 | DL | N | F | x | x | 37us | DL: interface data is 8/4 bits N: number of line is 2/1 F: font size is 5x11/5x8 |
| Set CGRAM address | 0 | 0 | 0 | 1 | AC5 | AC4 | AC3 | AC2 | AC1 | AC0 | 37us | Set CGRAM address in address counter |
| Set DDRAM address | 0 | 0 | 1 | AC6 | AC5 | AC4 | AC3 | AC2 | AC1 | AC0 | 37us | Set DDRAM address in address counter |
| Read busy flag& address | 0 | 1 | BF | AC6 | AC5 | AC4 | AC3 | AC2 | AC1 | AC0 | 0us | Whether during internal operation or not can be known by reading BF. The contents of address counter can also be read. |
| Write data to RAM | 1 | 0 | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | 37us | Write data into internal RAM (DDRAM/CGRAM) |
| Read data from RAM | 1 | 1 | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | 37us | Read data from internal RAM (DDRAM / CGRAM) |

Note:

Be sure the ST7066U is not in the busy state (BF=00 before sending an instruction from the MPU to the ST7066U. If an instruction is sent without checking the busy flag, the time between the first instruction and next instruction will take much longer than the instruction time itself. Refer to instruction table for the list of each instruction execution time.

11. STANDARD CHARACTER PATTERN (ST7066U-0A)

| Upper(4bit) | 0000 | 0001 | 0010 | 0011 | 0100 | 0101 | 0110 | 0111 | 1000 | 1001 | 10010 | 1011 | 1100 | 1101 | 1110 | 1111 |
|---------------------|---------------|------|------|------|------|------|------|------|------|------|-------|------|------|------|------|------|
| Lower(4bit) 0000 | CG RAM (1) | | | | | | | | | | | | | | | |
| 0001 | (2) | | | | | | | | | | | | | | | |
| 0010 | (3) | | | | | | | | | | | | | | | |
| 0011 | (4) | | | | | | | | | | | | | | | |
| 0100 | (5) | | | | | | | | | | | | | | | |
| 0101 | (6) | | | | | | | | | | | | | | | |
| 0110 | (7) | | | | | | | | | | | | | | | |
| 0111 | (8) | | | | | | | | | | | | | | | |
| 1000 | (1) | | | | | | | | | | | | | | | |
| 1001 | (2) | | | | | | | | | | | | | | | |
| 1010 | (3) | | | | | | | | | | | | | | | |
| 1011 | (4) | | | | | | | | | | | | | | | |
| 1100 | (5) | | | | | | | | | | | | | | | |
| 1101 | (6) | | | | | | | | | | | | | | | |
| 1110 | (7) | | | | | | | | | | | | | | | |
| 1111 | (8) | | | | | | | | | | | | | | | |

12. LCD MODULES HANDLING PRECAUTIONS

- Please remove the protection foil of polarizer before using.
- The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- If the display panel is damaged and the liquid crystal substance inside it leaks out, do not get any in your mouth. If the substance comes into contact with your skin or clothes promptly wash it off using soap and water.
- Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
 Be sure to ground the body when handling the LCD module.
 - -Tools required for assembly, such as soldering irons, must be properly grounded.

-To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions. -The LCD module is coated with a film to protect the display surface. Exercise care when peeling off this protective film since static electricity may be generated.

■ Storage precautions

When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps. Keep the modules in bags designed to prevent static electricity charging under low temperature / normal humidity conditions (avoid high temperature / high humidity and low temperatures below 0°C). Whenever possible, the LCD modules should be stored in the same conditions in which they were shipped from our company.

13. OTHERS

- Liquid crystals solidify at low temperature (below the storage temperature range) leading to defective orientation of liquid crystal or the generation of air bubbles (black or white). Air bubbles may also be generated if the module is subjected to a strong shock at a low temperature.
- If the LCD modules have been operating for a long time showing the same display, patterns may remain on the screen as ghost images and a slight contrast irregularity may also appear. Abnormal operating status can be resumed to be normal condition by suspending use for some time. It should be noted that this phenomena does not adversely affect performance reliability.
- To minimize the performance degradation of the LCD modules resulting from caused by static electricity, etc. exercise care to avoid holding the following sections when handling the modules:
 - Exposed area of the printed circuit board
 - Terminal electrode sections